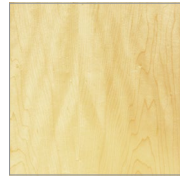


### WOODS & FINISHES:

#### Natural Maple Standard



Natural Clear – M-NA

#### Maple Finishes

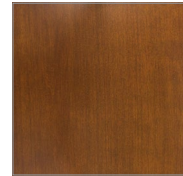
The following stains are available, add 10% to list



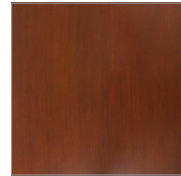
Castle Oak – M-CO



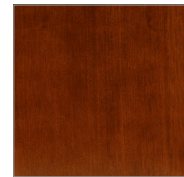
Honey Oak – M-HO



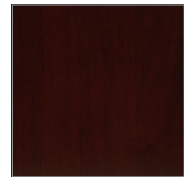
English Oak – M-EN



Victorian Cherry – M-VI



Richmond Cherry – M-RC



Mahogany – M-MA

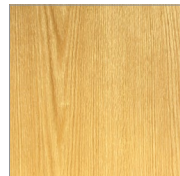


Java – M-JA



Wenge – M-WE

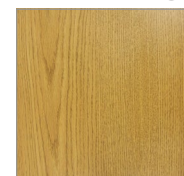
#### Natural Red Oak Standard



Natural Clear – O-NA

#### Red Oak Finishes

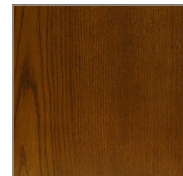
The following stains are available, add 10% to list



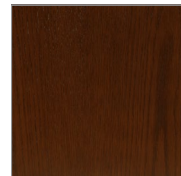
Castle Oak – O-CO



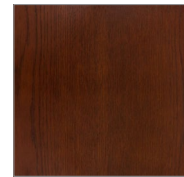
Honey Oak – O-HO



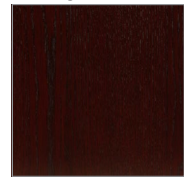
English Oak – O-EN



Victorian Cherry – O-VI



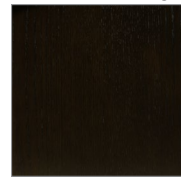
Richmond Cherry – O-RC



Mahogany – O-MA



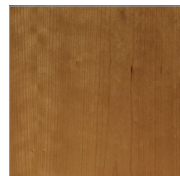
Java – O-JA



Wenge – O-WE

#### Natural Cherry

Add 20% to list



Natural Clear – C-NA

#### Cherry Finishes

The following stains are available, add 30% to list



Honey Oak – C-HO



Richmond Cherry – C-RC

#### Natural Walnut

Add 20% to list



Natural Clear – W-NA

#### Walnut Finishes

The following stain is available, add 30% to list



Java – W-JA

### METAL PAINT:

Thermal Paint Colours



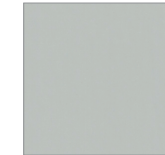
White  
PS-111-W374



Antique White  
W11



Telegrey 4  
RAL 7047



Grey  
A16



Zinc  
A67



Charcoal  
A230



Black  
N49



Black Sandtex  
N31



Sparkle Silver  
S11



Champagne  
S14



Pebble  
M237



Zinc Yellow  
RAL 1018



Traffic Yellow  
RAL 1023



Deep Orange  
RAL 2011



Traffic Red  
RAL 3020



Carmine Red  
RAL 3002



Purple Red  
RAL 3004



Claret Violet  
RAL 4004



Signa Violet  
RAL 4008



Traffic Purple  
RAL 4006



Blue Lilac  
RAL 4005



Yellow Green  
RAL 6018



Signal Green  
RAL 6032



Turquoise Green  
RAL 6016



Light Blue  
RAL 5012



Sky Blue  
RAL 5015



Gentian Blue  
RAL 5010



Cobalt Blue  
RAL 5013

**HARDWOODS:** All hardwood materials used in the manufacturing of Palmieri products shall be Northern grown hardwoods. Hardwoods will be air and kiln dried to a moisture content of 5-7%. All hardwoods shall be of grade "A" material, free of material stains, imperfections, conformity of grain, texture and colour. Hardwood species shall be Northern grown Red Oak, Clear White Northern Maple and Birch. American Cherry and Honduras Mahogany and Walnut are available. Please inquire for pricing.

**PARTICLE BOARD CORE:** The particleboard shall be formed of wood chips, bonded with a water resistance adhesive. The particleboard material is to be of a high density 45 lbs/cu. ft. having a minimum average modules of rupture of 2400 psi and a minimum average modules of elasticity of 4,000,000 psi.

**FINISHING PROCEDURES:** All materials shall be inspected and treated with a final sanding and polishing operation before any staining and final finishing can be performed. All machine and mill marks are to be removed. Once the polishing and sanding has been performed, the furniture will then undergo the following stain and finishing procedures:

Step 1 A base stain will be uniformly applied, wiped and then allowed to dry under factory controlled conditions. Step 2

A uniform coat of sealer will be applied and allowed to dry.

Step 3 Sealer will be lightly sanded using 240 grit silicon paper.

Step 4 A catalytic lacquer of 34-45 degree sheen is evenly applied and allowed to dry under factory controlled conditions.

**METAL FINISHING PROCEDURES:** All metal components are thoroughly cleaned and coated electrostatically with an epoxy powder coat paint finish. The metal components are then oven baked and cured for a lasting finish.