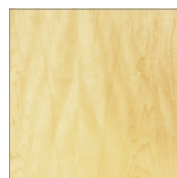


WOODS & FINISHES:

Natural Maple

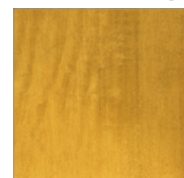
Standard



Natural Clear – M-NA

Maple Finishes

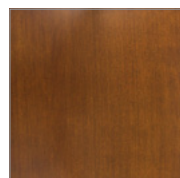
The following stains are available, add 10% to list



Castle Oak – M-CO



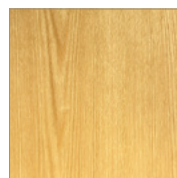
Honey Oak – M-HO



English Oak – M-EN

Natural Red Oak

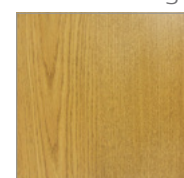
Standard



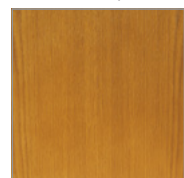
Natural Clear – O-NA

Red Oak Finishes

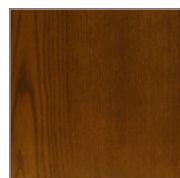
The following stains are available, add 10% to list



Castle Oak – O-CO



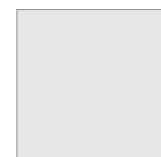
Honey Oak – O-HO



English Oak – O-EN

LAMINATES:

Solid Colour & Wood Grain Options



Bianco Ghiaccio
410



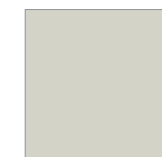
Beige
416



West Brown
892



Fondente
1828



Grigio Chiaro
478



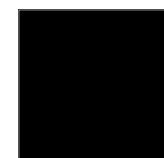
Grigio Plomo
480



Grigio Scuro
871



Grigio Grafite
879



Nero
421



Giallo Pom Pom
463



Giallo Africa
469



Verde Erbetta
460



Sempreverde
451



Verde Biliardo
440



Verde Lauro
450



Verde Versailles
845



Bleu Panarea
482



Blu Amorgos
1824



Bleu California
499



Bleu Primario
838



Blu Cobalto
851



Blu Pavone
849



Blu Tenebre
1804



Blu Zaffiro
484



Blu Intenso
1818



Viola Madras
423



Viola Tramonto
424



Rosso Prugna
836



Rosso Antico
435



Rosso
431



Rosso Cavallino
1822



Arancio Canyon
835



Giallo Pop
861



Viola Sacro
1821



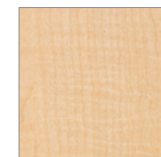
Fucsia
1840



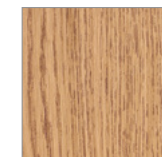
Orchidea
1881



Viola Campanula
1827



Fusion Maple
7909-60



Bannister Oak
7806-60

METAL PAINT:

Thermal Paint Colours



White
PS-1111-W374



Pebble Grey
RAL 7032



Pale Brown
RAL 8025



Terra Brown
RAL 8028



Telegrey 4
RAL 7047



Traffic Grey A
RAL 7042



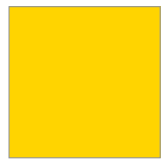
Dusty Grey
RAL 7037



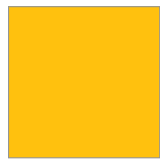
Charcoal
A230



Black
N49



Zinc Yellow
RAL 1018



Traffic Yellow
RAL 1023



Yellow Green
RAL 6018



Emerald Green
RAL 6001



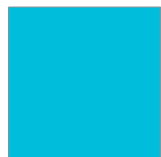
Turquoise Green
RAL 6016



Signal Green
RAL 6032



Panarea Blue
RAL C482



Amorgos Blue
RAL C1824



Light Blue
RAL 5012



Sky Blue
RAL 5015



Gentian Blue
RAL 5010



Cobalt Blue
RAL 5013



Sapphire Blue
RAL 5003



Pigeon Blue
RAL 5014



Distant Blue
RAL 5023



Night Blue
RAL 5022



Claret Violet
RAL 4004



Purple Red
RAL 3004



Carmine Red
RAL 3002



Traffic Red
RAL 3020



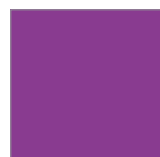
Salmon Orange
RAL 2012



Deep Orange
RAL 2011



Traffic Purple
RAL 4006



Signal Violet
RAL 4008



Blue Lilac
RAL 4005



Sparkle Silver
S11

HARDWOODS: All hardwood materials used in the manufacturing of Palmieri products shall be Northern grown hardwoods. Hardwoods will be air and kiln dried to a moisture content of 5-7%. All hardwoods shall be of grade "A" material, free of material stains, imperfections, conformity of grain, texture and color. Hardwood species shall be Northern grown Red Oak, Clear White Northern Maple and Birch. American Cherry and Honduras Mahogany and Walnut are available. Please inquire for pricing.

VENEER: Exposed face veneers shall be not less than 1/28" thick plain sliced veneers. Veneers are to be selected for conformity of grain direction and color. Veneers are to be stitched tightly in a book match, slip match or plain sliced configuration. Unexposed veneers are to be of hardwood but not selected for color, or grain quality. Veneers are not to be lap joined or reveal any tape or glue lines.

PARTICLE BOARD CORE: The particleboard shall be formed of wood chips, bonded with a water resistance adhesive. The particleboard material is to be of a high density 45 lbs/cu. ft. having a minimum average modulus of rupture of 2400 psi and a minimum average modulus of elasticity of 4,000,000 psi.

VENEER CORE: Veneer core is to be constructed with odd numbers of plies. Each ply is to be laminated in pairs and cross banded in opposite directions with grain direction at a 90 degree angle to the grain of the center core. All plies are to be free from knots, wrinkles, laps or other natural or manufacturing defects.

LUMBER CORE: Lumber core is to be of the highest quality grade. Grade "A" select stock. Lumber core shall be constructed of solid random width strips not less than 2" wide nor more than 3 1/2" wide by 1" thick. Wood strips will be free from knots or other defects. All strips will be tightly joined using water resistance adhesives.

HIGH PRESSURE LAMINATE: Work surface laminate shall be .050" thick and used with balancing backer sheet of no less than .028" thick. Laminate shall conform to standards set by the American Standards Institute/National Electrical Manufacturers Association (ANSI/NEMA) for thickness, performance and appearance. Printed colours, abstract patterns and wood grains are reproduced from representative segments of large sheets and may differ slightly from the actual product.

FINISHING PROCEDURES: All materials shall be inspected and treated with a final sanding and polishing operation before any staining and final finishing can be performed. All machine and mill marks are to be removed. Once the polishing and sanding has been performed, the furniture will then undergo the following stain and finishing procedures:

- Step 1 A base stain will be uniformly applied, wiped and then allowed to dry under factory controlled conditions.
- Step 2 A uniform coat of sealer will be applied and allowed to dry.
- Step 3 Sealer will be lightly sanded using 240 grit silicon paper.
- Step 4 A catalytic lacquer of 34-45 degree sheen is evenly applied and allowed to dry under factory controlled conditions.

METAL FINISHING PROCEDURES: All metal components are thoroughly cleaned and coated electrostatically with an epoxy powder coat paint finish. The metal components are then oven baked and cured for a lasting finish.

EDGE BANDS:

PVC edge band options



EDGE BANDS: All edge bands are manufactured in PVC, semi-rigid (Flex) and ABS. Standard edging size are normally 1.25" wide x 3 mm thick. These are made of the highest grade polymers and its materials are extensively tested prior to production using special test procedures and industry specification and quality standards.